



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3814	CYLINDER BLOCK ASSEMBLY	1		
2	19	34270	PLUG, EXPANSION - CYLINDE	2		
2	19	34271	PLUG, EXPANSION - CYLINDE	1		
-	19	37531	PLUG, OIL CHANNEL - CYLINDE	1		
3	19	34488	PLUG, EXPANSION - CAMSHAF	1		
4	19	34487	PLUG, PIPE - CYLINDER BLOC	1		
5	22	36382	PLUG, WATER DRAIN - CYLINC	1		
6	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
7	23	35168	BEARING, DISTRIBUTOR PILO	1		
8	733	3819	PISTON AND PISTON PIN ASSE	4		
8	733	3818	PISTON AND PISTON PIN ASSE	AR		
9	39	34988	RING, PISTON - 4 SETS (STANC	AR		
9	39	48344	RING, PISTON - 4 SETS (.020 O	AR		
10	23	52483	BEARING UNIT, CAMSHAFT (FF	2		
11	23	52482	BEARING UNIT, CAMSHAFT (RE	2		
12	23	49959	BEARING UNIT, CRANKSHAFT	4		
12	23	49960	BEARING UNIT, CRANKSHAFT	AR		
12	23	49961	BEARING UNIT, CRANKSHAFT	AR		
12	23	49962	BEARING UNIT, CRANKSHAFT	AR		
12	23	49963	BEARING UNIT, CRANKSHAFT	AR		
13	23	34464	BEARING UNIT, CRANKSHAFT	1		
13	23	34490	BEARING UNIT, CRANKSHAFT	AR		
13	23	34491	BEARING UNIT, CRANKSHAFT	AR		
13	23	34492	BEARING UNIT, CRANKSHAFT	AR		
13	23	34493	BEARING UNIT, CRANKSHAFT	AR		
14		49954	CAP, REAR - CRANKSHAFT BE	1		
15		35310	CAP, INTERMEDIATE AND FRO	4		
16	10	46717	BOLT, CRANKSHAFT BEARING	10		
17	26	49947	OIL SEAL UNIT, CRANKSHAFT	1	SERIAL 00000000-02816416	
17	26	58203	OIL SEAL UNIT, CRANKSHAFT	1	SERIAL 02816417-09999999	
--		34543	VALVE, BY-PASS - OIL FILTER	1		
18	220	2282	FLYWHEEL, CRANKSHAFT	1		
19	16	32808	STUD, FLYWHEEL TO ENGINE C	6		
20		32492A 3	ENGINE COUPLING ASSEMBLY	1		
21	12	35935	WASHER, FLYWHEEL STUD	6		
22	11	34933	NUT, FLYWHEEL STUD	6		
23	613	3817	CONNECTING ROD ASSEMBLY	4		
24	10	52269	BOLT, CONNECTING ROD BEA	8		
25	11	37493	NUT, CONNECTING ROD CAP E	8		
26	23	52270	BEARING(PAIR), CONN. ROD(ST/	4		
26	23	52271	BEARING(PAIR), CONN. ROD(OC	AR		